

Standard: SS-EN 1676 and SS-EN 1706

Alloy group: AISi9Cu

Alloy designation: EN AB and EN AC 46000

**CHEMICAL COMPOSITION % - EN 1676**

Alloy	Elements												
	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Pb	Sn	Ti	Each	Total
EN AB-46000	min	8,0	0,6	2,0		0,15							
	max	11,0	1,1	4,0	0,55	0,55	0,15	0,55	1,2	0,29	0,15	0,20	0,05

**MECHANICAL PROPERTIES FROM SEPARATELY CAST TEST PIECES - EN 1706**

Casting process	Temper designation	Tensile strength	Yield strength	Elongation	Brinell hardness
		Rm	Rp0,2	A	HBW
		MPa min.	MPa min.	% min.	min.
Sand					
Permanent mould					
High pressure die casting	F	240	140	<1	80
	T5	240	165	<1	85

**MECHANICAL AND OTHER PROPERTIES - EN 1706**

Fluidity	B	Ability to be polished	C
Resistance to hot tearing	B	Strength at room temperature	B
Pressure tightness	C	Strength at elevated temperature at 200 °C	B
Machinability as cast	B	Ductility (Shock resistance)	D
Machinability after heat treatment	-	Linear thermal expansion 10 <sup>-6</sup> /K 293K373 K	21
Resistance to corrosion	D	Electrical conductivity MS/m	13 to 17
Decorative anodizing	E	Thermal conductivity W/(m k)	110 to 120
Ability to be welded	F	Fatigue resistance MPa	60 to 90

A: Excellent B: Good C: Fair D: Poor E: Not advisable F: Unsuitable