

Standard: SS-EN 1676 and SS-EN 1706

Alloy group: AlSi(Cu)

Alloy designation: EN AB and EN AC 47100

**CHEMICAL COMPOSITION % - EN 1676**

Alloy	Elements												
	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Pb	Sn	Ti	Each	Total
EN AB-47100	min	10,5	0,6	0,7									
	max	13,5	1,1	1,2	0,55	0,35	0,10	0,30	0,55	0,20	0,10	0,15	0,05

**MECHANICAL PROPERTIES FROM SEPARATELY CAST TEST PIECES - EN 1706**

Casting process	Temper designation	Tensile strength	Yield strength	Elongation	Brinell hardness
		Rm	Rp0,2	A	HBW
		MPa min.	MPa min.	% min.	min.
Sand					
Permanent mould					
High pressure die casting	F	240	140	1	70

**MECHANICAL AND OTHER PROPERTIES - EN 1706**

Fluidity	A	Ability to be polished	C
Resistance to hot tearing	A	Strength at room temperature	B
Pressure tightness	C	Strength at elevated temperature at 200 °C	B
Machinability as cast	C	Ductility (Shock resistance)	C
Machinability after heat treatment	-	Linear thermal expansion 10 <sup>-6</sup> /K 293K373 K	20
Resistance to corrosion	C	Electrical conductivity MS/m	15 to 20
Decorative anodizing	E	Thermal conductivity W/(m k)	120 to 150
Ability to be welded	F	Fatigue resistance MPa	60 to 90

A: Excellent B: Good C: Fair D: Poor E: Not advisable F: Unsuitable